

Suction Filters**LS 025 · LS 035**In-line mounting · Connection up to G $\frac{3}{4}$ / -12 SAE · Nominal flow rate up to 33 l/min / 8.7 gpm**M**

Suction Filter LS 025

Description**Application**

To be installed in the suction line of the pumps of hydraulic systems resp. upstream of the charge pumps of hydrostatic drives.

Performance features*Protection against wear:*

By means of filter elements that even in full-flow filtration meet the highest demands regarding cleanliness classes.

Protection against malfunction:

By means of full-flow filtration in the system return, the pumps above all are protected from dirt particles remaining in the system after assembly, repairs, or which are generated by wear or enter the system from outside.

Filter elements

Flow direction from outside to center.

The star-shaped pleating of the filter material results in:

- › large filter surfaces
- › low pressure drop
- › high dirt-holding capacities
- › long service life

Filter maintenance

By using a clogging indicator the correct moment for maintenance is stated and guarantees the optimum utilization of the filter life.

Materials

Filter head:	Aluminum alloy
Filter bowl:	Polyamide, GF reinforced
Seals:	NBR (FPM on request)
Filter media:	Paper-cellulose web, impregnated with resin

Accessories

Electrical and / or optical clogging indicators are available on request. Dimensions and technical data see catalog sheet 60.20.

Nominal flow rate

Up to 33 l/min / 8.7 gpm (see Selection Chart, column 2)

The nominal flow rates indicated by ARGO-HYTOS are based on the following features:

- › Closed by-pass valve at $v \leq 200 \text{ mm}^2/\text{s}$ / 927 SUS
- › Element service life > 1000 operating hours at an average fluid contamination of 0.07 g per l/min / 0.27 g per gpm flow volume
- › Flow velocity in the connection lines $\leq 1.5 \text{ m/s}$ / 4.9 ft/s

If units not equipped with a bypass valve are used in hydrostatic drives, the recommendations regarding their technical application given on catalogue sheet 10.310 should be observed.

Connection

Threaded ports according to

- › ISO 228 or DIN 13
- › SAE standard J514

Sizes see Selection Chart, column 6, (other port threads on request).

Filter fineness

50 $\mu\text{m(c)}$

β -values according ISO 16889 (see Selection Chart, column 4 and diagram Dx).

Dirt-holding capacity

Values in g test dust ISO MTD according to ISO 16889 (see Selection Chart, column 5).

Hydraulic fluids

Mineral oil and biodegradable fluids (HEES and HETG, see info-sheet 00.20).

Temperature range

-30 °C ... +100 °C (temporary -40 °C ... +120 °C)
-22 °F ... +212 °F (temporary -40 °F ... +248 °F)

Viscosity at nominal flow rate

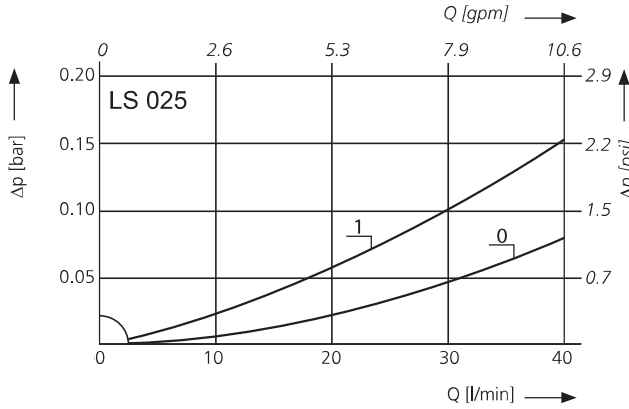
- › at operating temperature: $v < 60 \text{ mm}^2/\text{s}$ / 280 SUS
- › start-up viscosity:
Determine v_{max} , observing the permissible pressure at the pump inlet according to diagram D; determine Δp as a function of the viscosity (take into account the pressure loss in the connecting lines!).
- › at initial operation:
The recommended starting viscosity can be read from the diagram D (pressure drop as a function of the kinematic viscosity) as follows: Find the 70% Δp of the cracking pressure of the by-pass valve on the vertical axis. Draw a horizontal line so that it intersects the Δp curve at a point. Read this point on the horizontal axis for the viscosity.

Mounting position

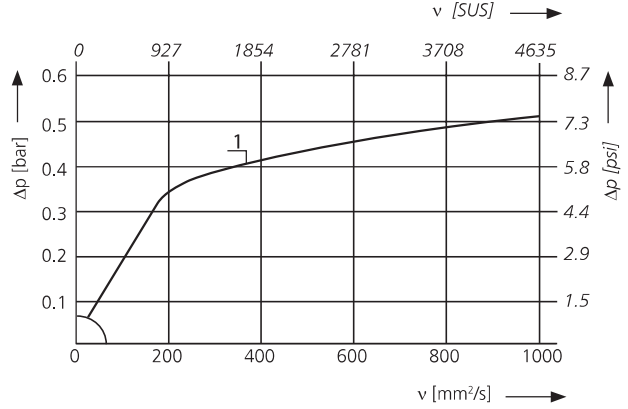
Vertical mounting to be preferred, filter head on top.

Δp-curves for complete filters in Selection Chart, column 3

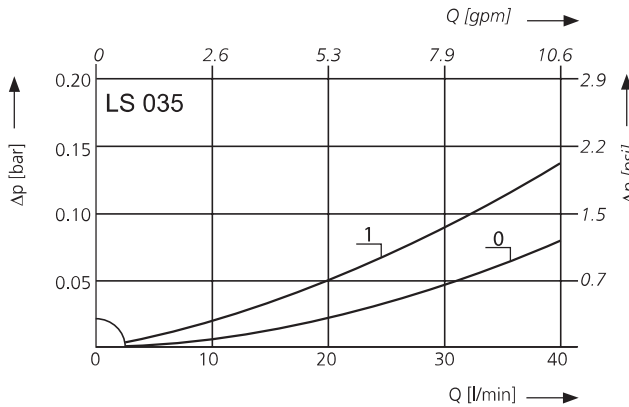
D1 Pressure drop as a function of the **flow volume** at $v = 35 \text{ mm}^2/\text{s}$ / 162 SUS (0 = casing empty)



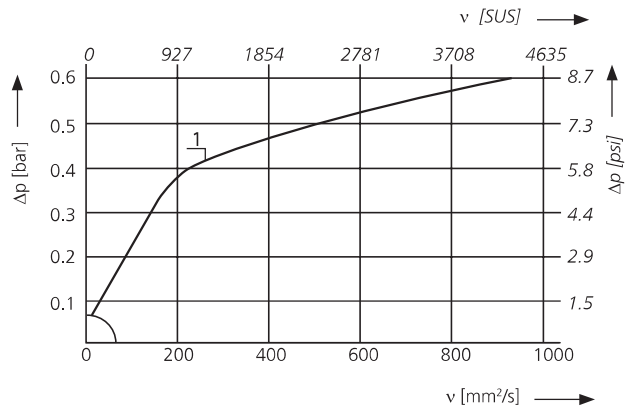
Pressure drop as a function of the **kinematic viscosity** at nominal flow



D2 Pressure drop as a function of the **flow volume** at $v = 35 \text{ mm}^2/\text{s}$ / 162 SUS (0 = casing empty)

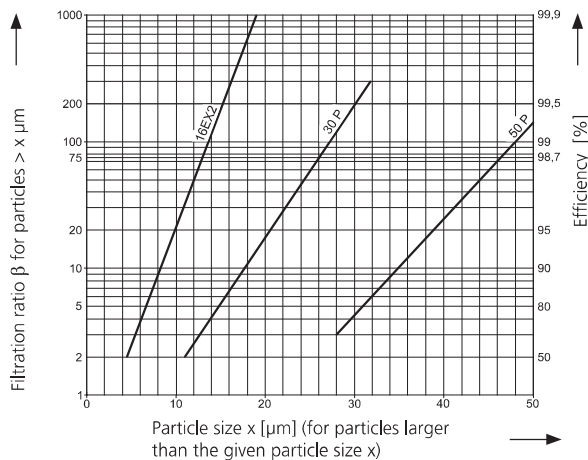


Pressure drop as a function of the **kinematic viscosity** at nominal flow



Filter fineness curves in Selection Chart, column 4

Dx Filtration ratio β as a function of particle size x obtained by the Multi-Pass-Test according to ISO 16889



The abbreviations represent the following β -values resp. finenesses:

For EXAPOR[®]MAX 2 and Paper elements:

- 16EX2 = $\bar{\beta}_{16(c)}$ = 200 EXAPOR[®]MAX 2
- 30P = $\bar{\beta}_{30(c)}$ = 200 Paper
- 50P = $\bar{\beta}_{50(c)}$ = 200 Paper

Based on the structure of the filter media of the 30P and 50P paper elements, deviations from the printed curves are quite probable.

For screen elements:

- 40S = screen material with mesh size 40 μm
- 60S = screen material with mesh size 60 μm
- 100S = screen material with mesh size 100 μm

Tolerances for mesh size according to DIN 4189.

For special applications, finenesses differing from these curves are also available by using special composed filter material.

Selection Chart

Part No.	Nominal flow rate	Pressure drop see diagram D /curve no.	Filter fineness see diagr. Dx	Dirt holding capacity	Connection A/B	Cracking pressure of by-pass	Symbol	Replacement filter element Part No	Weight	Remarks
1	l/min	3	4	g	6	bar	8	9	kg	11
LS 025-152	25	D1/1	50P	15	G $\frac{3}{4}$	-0.3	2	P3.0714-02	0.9	-
LS 035-152	33	D2/1	50P	19	G $\frac{3}{4}$	-0.3	2	P3.0717-02	1.0	-

1	gpm	3	4	g	SAE	psi	8	9	lbs	11
LS 025-752	6.6	D1/1	50P	15	-12*	-4.4	2	P3.0714-02	2.0	-
LS 035-752	8.7	D2/1	50P	19	-12*	-4.4	2	P3.0717-02	2.2	-

*Corresponds to 1 $\frac{1}{16}$ -12 UN-2B

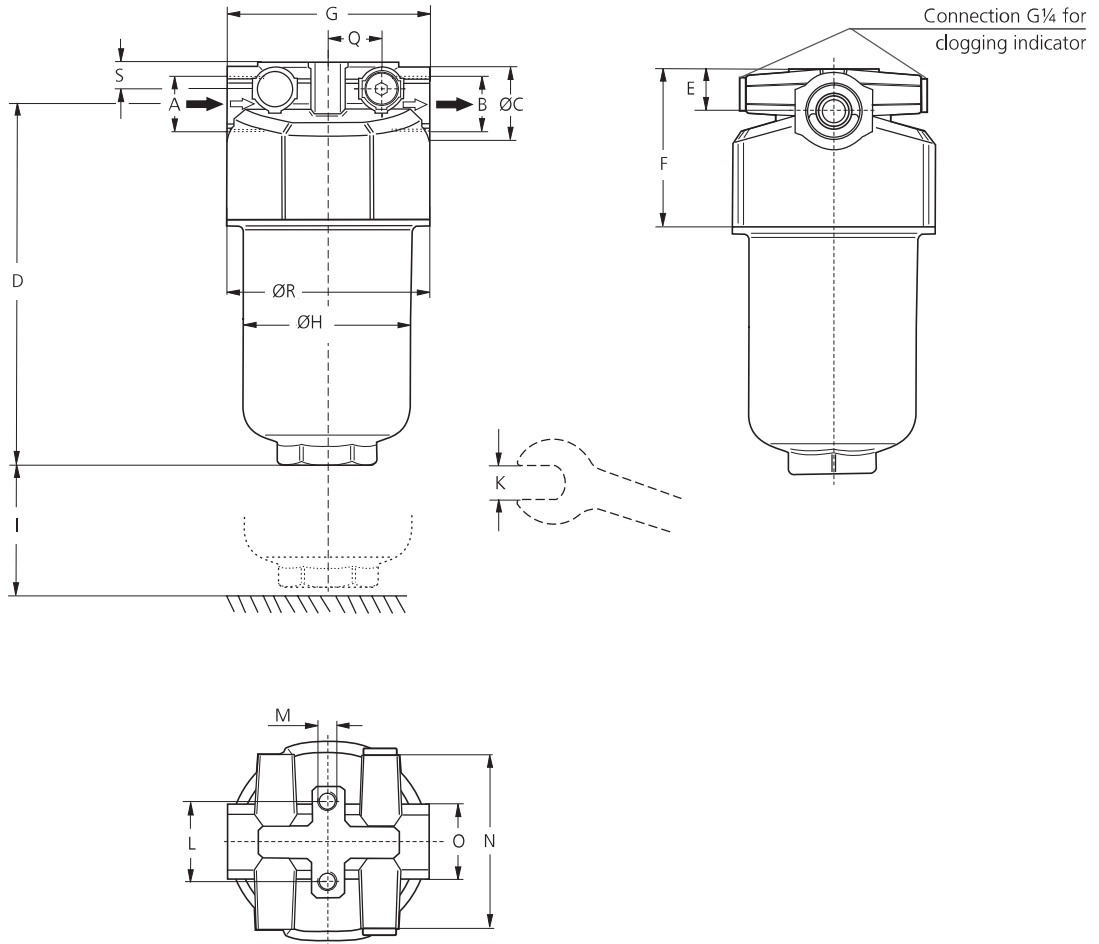
All filters are delivered with a plugged clogging indicator connection G $\frac{1}{4}$. As clogging indicators either manometers or vacuum switches can be used.

For the appropriate clogging indicator see catalog sheet 60.20.

Remarks:

- › The start of the red area respectively the actuating pressure of the vacuum switch has always to be higher than the cracking pressure of the by-pass valve (see Selection Chart, column 7).
- › Clogging indicators are optional and always delivered detached from the filter.
- › The filters listed in this chart are standard filters. Other designs available on request.

Dimensions



Measurements in mm

Type	A	B	C	D	E	F	G	H	I	K	L
LS 025	G $\frac{3}{4}$	G $\frac{3}{4}$	35	178	20	74	95	80	70	AF 41	38.1
LS 035	G $\frac{3}{4}$	G $\frac{3}{4}$	35	212	20	74	95	80	70	AF 41	38.1

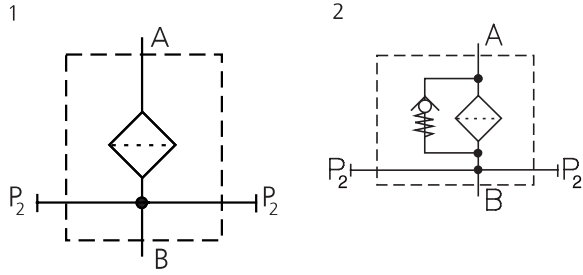
Type	M Ø / depth	N	O	Q	R	S					
LS 025	M8 / 15	82	AF 36	25	95	12					
LS 035	M8 / 15	82	AF 36	25	95	12					

Measurements in inch

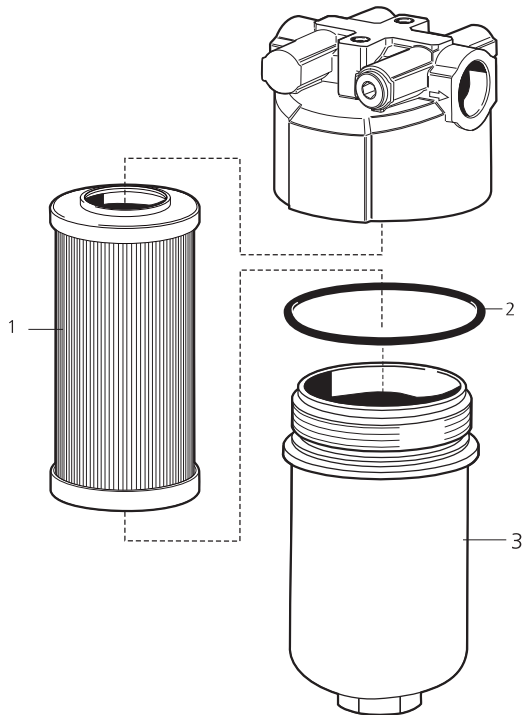
Type	A	B	C	D	E	F	G	H	I	K mm	L
LS 025	-12 SAE	-12 SAE	1.38	7.01	0.79	2.91	3.74	3.15	2.76	AF 41	1.50
LS 035	-12 SAE	-12 SAE	1.38	8.35	0.79	2.91	3.74	3.15	2.76	AF 41	1.50

Type	M Ø / depth	N	O mm	Q	R	S					
LS 025	M8 / 0.6	3.23	AF 36	0.98	3.74	0.47					
LS 035	M8 / 0.6	3.23	AF 36	0.98	3.74	0.47					

Symbols



Spare Parts



Pos.	Designation	Part No.
1	Replacement filter element	s. Chart / col. 9
2	O-ring 82.14 x 3.53 mm 3.23 x 0.14 inch	N007.0824
3	Filter bowl LS 025	E 068.0101
3	Filter bowl LS 035	E 068.0102

The functions of the complete filters as well as the outstanding features of the filter elements assured by ARGO-HYTOS can only be guaranteed if original ARGO-HYTOS spare parts are used.

Quality Assurance

Quality management according to DIN EN ISO 9001

To ensure constant quality in production and operation, ARGO-HYTOS filter elements undergo strict controls and tests according to the following ISO standards:

ISO 2941	Verification of collapse / burst pressure rating
ISO 2942	Verification of fabrication integrity (Bubble Point Test)
ISO 2943	Verification of material compatibility with fluids
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-Pass-Test (evaluation of filter fineness and dirt-holding capacity)
ISO 23181	Determination of resistance to flow fatigue using high viscosity fluid

Various quality controls during the production process guarantee the leakfree function and solidity of our filters.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.