FLOW DIVIDER "RV" Series Swallow Line

RV-0N

Flow divider with independent **phase correction and anticavitation** valves for each element with MOTOR

Code:

9RN	NN	M	O	CC	CC

9RN	Flow Divider Typology
NN	Number of flow divider elements
M	Code of setting range of the valves
O	Number of motor elements
CC	Motor Displacement Code
CC	Flow Divider Displacement Code

TABLE "M"	
A	7 ÷ 70 bar
B	35÷ 175 bar
C	70÷ 350 bar

Example: Flow divider with two elements (same displacement) and Motor RV-0N / 0,76 x 2 with valve 7 ÷ 70 bar + 1 Motor 1.52

9RN	02	A	1	11	06

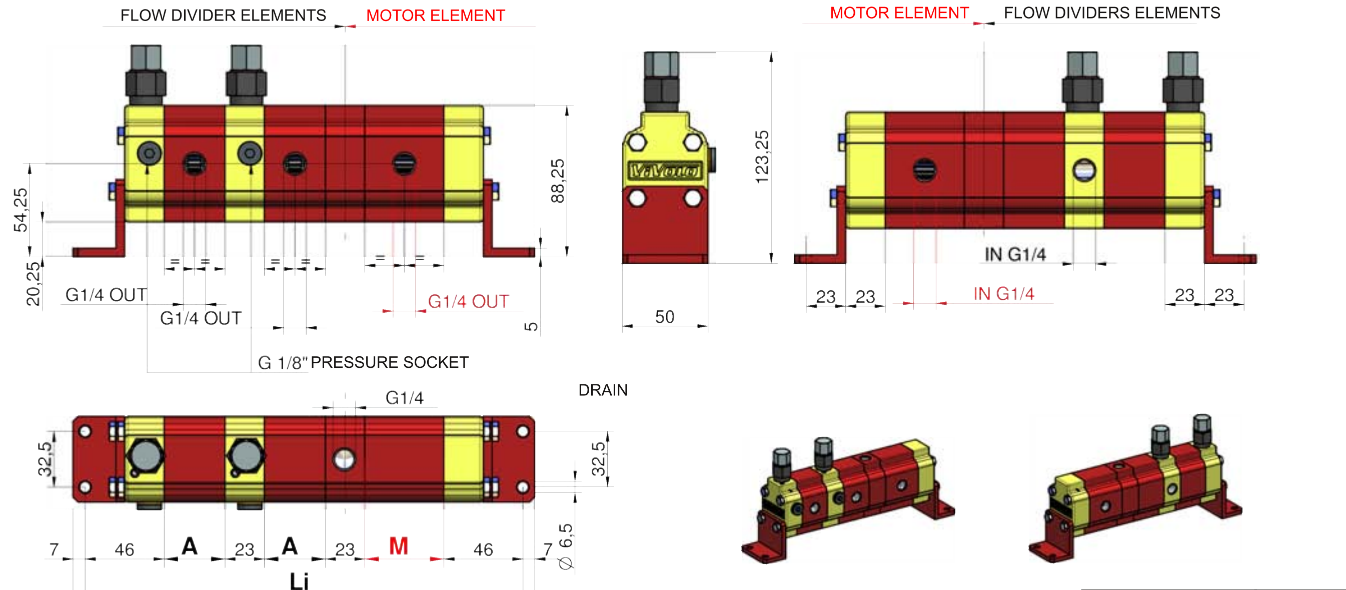
Example: Flow Divider 4 elements (different displacement - max 6) and Motor: RV-0N / 2.30+0,57+0,76+1,27 with valve 35 ÷ 175 bar + 1 Motor 2.30

9RN	03	B	1	13	05	06	09

NOTE: to define codes for flow dividers with more than 6 different displacement, please contact our sales department.

Table: 1

Displacem.	CC	Max Pressure bar	One element flow rate l/min		
Cm^3/rev	Code		MIN	RECOMMENDED	MAX
0,17	01	210	0,2	0,4	1,2
0,25	02	210	0,3	0,7	1,8
0,45	04	210	0,6	1,2	3
0.57	05	210	0,8	1,5	3,8
0,76	06	210	1	2	4,8
0,98	07	210	1,2	2,3	5,6
1,27	09	210	1,5	3	7,2
1,52	11	210	1,9	3,5	8
2,30	13	210	2,6	5	10,3



REFERENCE: RN001

Table: 2

Li = Distance between fixing hole centres (single displacement flow divider)

Cm^3/rev	A-M	Number of elements														
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0,17	29,3	174,8	227,7	280,6	333,5	386,4	439,3	492,5	545,1	598	650,9	703,8	756,7	809,6	862,5	915,4
0,25	29,9	178	232,5	287	341,5	396	450,5	505	559,5	614	668,5	723	777,5	832	886,5	941
0,45	31,5	180	235,5	291	346,5	402	457,5	513	568,5	624	679,5	735	790,5	846	901,5	957
0,76	34	183	240	297	354	411	468	525	582	639	696	753	810	867	924	981
0,98	35,5	186	244,5	303	361,5	420	478,5	537	595,5	654	712,5	771	829,5	888	946,5	1005
1,27	38	191	252	313	374	435	496	557	618	679	740	801	862	923	984	1045
1,52	40	195	258	321	384	447	510	573	636	699	762	825	888	951	1014	1077
2,30	46	207	276	345	414	483	552	621	690	759	828	897	966	1035	1104	1173

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

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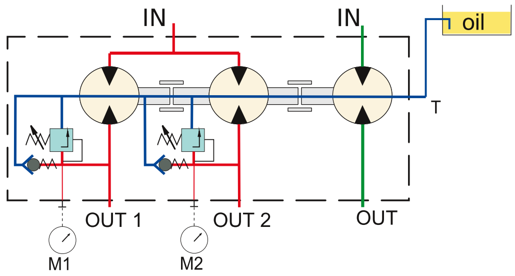
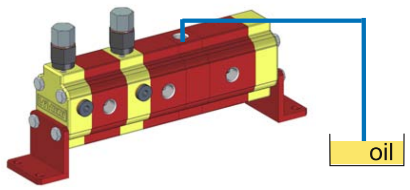
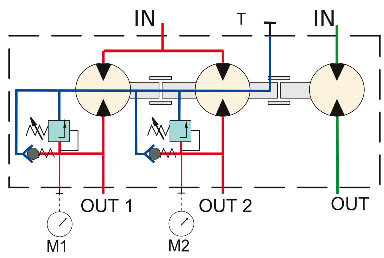
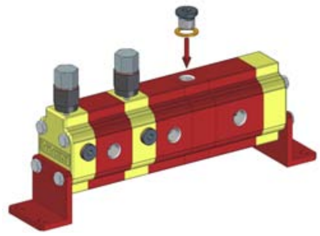
<table>
<tr><th>EXTERNAL DRAIN
STANDARD SETUP</th><th>INTERNAL DRAIN</th></tr>
<tr><td>For the correct functioning of the flow divider, it has to be installed under the oil level. The drain tube has to pick up under the oil level and it has not to aspire air.</td><td>To predispose the divider to the internal drain, plug the 1/4 G drain port (T)
Note: with this configuration the function of anticavitation valves is annulled</td></tr>
<tr><td>


</td><td>

</td></tr>
</table>

In **table 1** the functing range of single flow divider elements is indicated.
The higher is the feeding capacity (q), the higher is the precision of the flow division, but in opposition there are losses of loading and higher noise. Therefore we suggest to feed the elements with capacities equal or a few superior to the ones indicated in the column **"RECOMMENDED"**.
Remember to verify the capacities even in phase of flow reunion.
The pressure indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20 % superior.

How to calculate the "Li" and "Lt" measures of flow dividers:

From **table 2** it is possible to obtain the "Li" measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and "Lt" measure have to be calculated by the following formula:

Li = [(n-1) x 23] + 92+ (A1 + A2 + A3 +…….)

92 = 46 + 46
n = Number of elements of flow divider
A1... An = heights of elements of flow divider

Lt = Li + 14

14 = 7+ 7

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-NG / 0,98 x 2+ 1 MOTOR 2,30**

Distance between fixing hole centres	**Li** = [(3-1) x 23] + 92 + 35,5 + 35,5 + 46 =255 mm
Total Lenght	**Lt** = 255 + 14 = 269 mm

In **table 3** the number of inlets in fuction of the number of elements are indicated.
For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full us at least of **1** inlet every **15** l/min capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar.** To obtain high precisions the respect of the following parametres is also important:

- Enviroment temperature: -10°c ÷ +60°c — Oil temperature: +30°c ÷ +60°c
- Hydraulic oil based on hlp, hv (din 51524) minerals — Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 µ

Flow divider (Standard Version)

Code:

9RD	NN	CC

9RD	Flow Divider Typology
NN	Number of elements
CC	Displacement Code

Example: Flow divider with two elements (same displacement):
RV-0D / 0,57 x 2

9RD	02	05

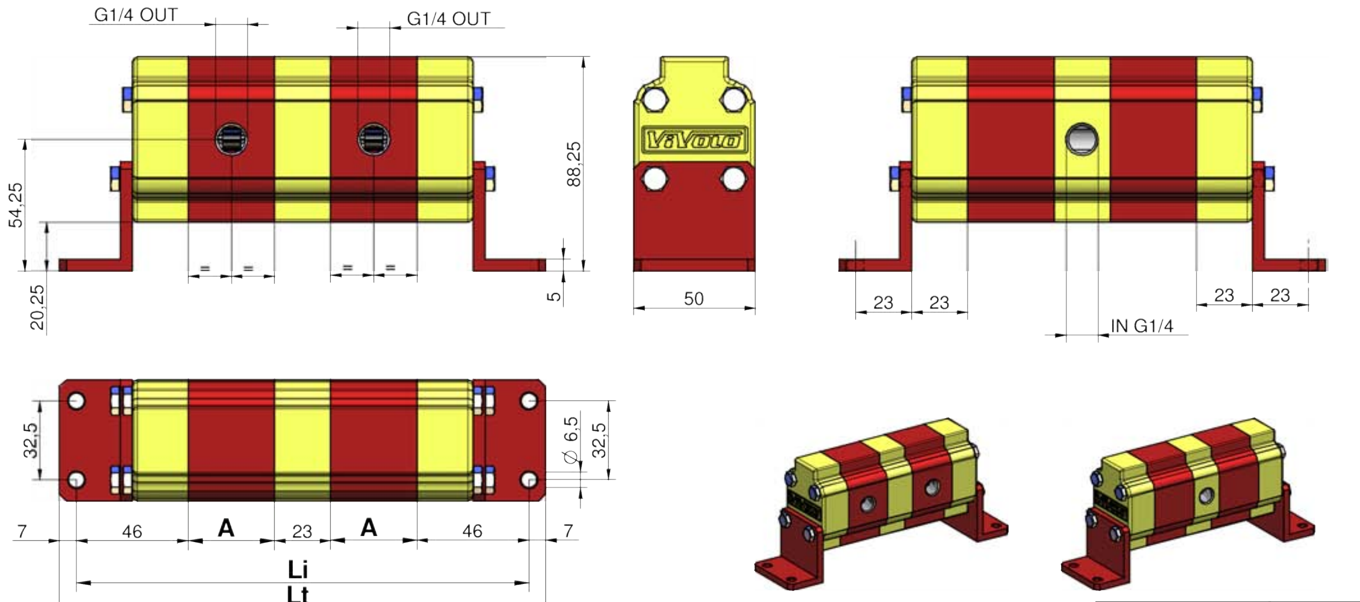
Example: Flow Divider with 4 elements (with different displacement - max 7):
RV-0D / 0,57+0,76+0,98+1,52

9RD	04	05	06	07	11

NOTE: to define codes for flow dividers with more than 7 different displacement, please contact our sales department.

Table: 1

Displacem.	CC	Max Pressure bar	One element flow rate l/min		
Cm^3/rev	Code		MIN	RECOMMENDED	MAX
0,17	01	210	0,2	0,4	1,2
0,25	02	210	0,3	0,7	1,8
0,45	04	210	0,6	1,2	3
0.57	05	210	0,8	1,5	3,8
0,76	06	210	1	2	4,8
0,98	07	210	1,2	2,3	5,6
1,27	09	210	1,5	3	7,2
1,52	11	210	1,9	3,5	8
2,30	13	210	2,6	5	10,3



REFERENCE: RD001

Table: 2

Li = Distance between fixing hole centres (single displacement flow divider)

Cm^3/giro	A	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
		Number of elements														
0,17	**29,3**	174,8	227,7	280,6	333,5	386,4	439,3	492,5	545,1	598	650,9	703,8	756,7	809,6	862,5	915,4
0,25	**29,9**	178	232,5	287	341,5	396	450,5	505	559,5	614	668,5	723	777,5	832	886,5	941
0,45	**31,5**	180	235,5	291	346,5	402	457,5	513	568,5	624	679,5	735	790,5	846	901,5	957
0,76	**34**	183	240	297	354	411	468	525	582	639	696	753	810	867	924	981
0,98	**35,5**	186	244,5	303	361,5	420	478,5	537	595,5	654	712,5	771	829,5	888	946,5	1005
1,27	**38**	191	252	313	374	435	496	557	618	679	740	801	862	923	984	1045
1,52	**40**	195	258	321	384	447	510	573	636	699	762	825	888	951	1014	1077
2,30	**46**	207	276	345	414	483	552	621	690	759	828	897	966	1035	1104	1173

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

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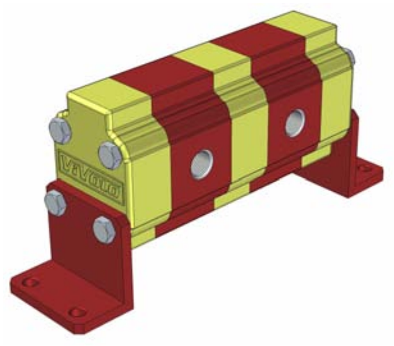
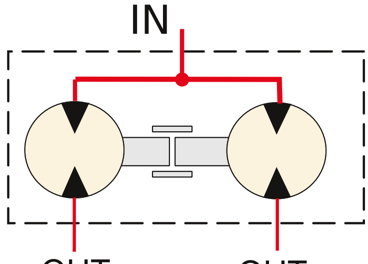
INTERNAL DRAIN





In **table 1** the functioning range of single flow divider elements is indicated.

The higher is the feeding capacity (q), the higher is the precision of flow division, but in opposition there are losses of loading and higher noise. Therefore we suggest to feed the elements with capacities equal or a few superior to the ones indicated in the column "**RECOMMENDED**".

Remember to verify the capacities even in phase of flow reunion.

The pressures indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20% superior.

How to calculate the "Li" and “Lt” measures of flow dividers:

From **table 2** it is possible to obtain the “Li” measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and “Lt” measure have to be calculated by the following formula:

Li = [(n-1) x 23] + 92+ (A1 + A2 + A3 +…….)

92 = 46 + 46

n = Number of elements of flow divider

A1... An = heights of elements of flow divider

Lt = Li + 14

14 = 7+ 7

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-0D 0,98 + 0,76 +1,27**

Distance between fixing hole centres **Li** = [(3-1) x 23] + 92 + 35,5 + 34 + 38 =245,5 mm

Total Lenght **Lt** = 245,5 + 14 = 259,5

In **table 3** the number of inlets in fuction of the number of elements are indicated.
For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full us at least of **1** inlet every **15** l/min capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar**. To obtain high precisions the respect of the following parametres is also important:

- Enviroment temperature: -10°c ÷ +60°c — Oil temperature: +30°c ÷ +60°c
- Hydraulic oil based on hlp, hv (din 51524) minerals — Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 µ

FLOW DIVIDER "RV" Series Swallow Line

RV-0S

Flow divider with **single phase correction valve** common to all the elements

Code:

9RS	NN	M	CC

9RD	Flow Divider Typology
NN	Number of elements
M	Code of setting range of the valves
CC	Displacement Code

TABLE "M"	
D	20 ÷ 140 bar
E	70÷ 315 bar

Example: Flow divider with two elements (same displacement)
RV-0D / 0,57 x 2 with valve 20 ÷ 140 bar

9RS	02	D	05

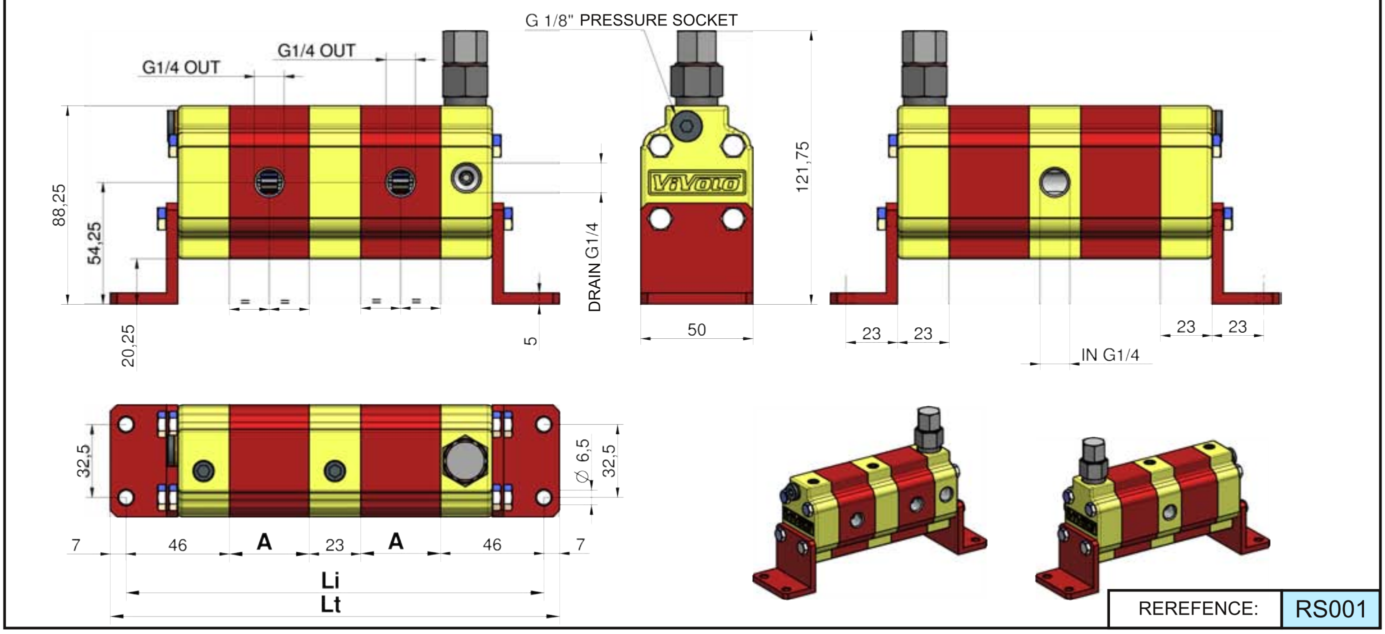
Example: Flow Divider with 4 elements (with different displacement - max 7):
RV-0S / 0,57+0,76+0,98+1,52 with valve 70 ÷ 315 bar

9RS	04	E	05	06	07	11

NOTE: to define codes for flow dividers with more than 7 different displacement, please contact our sales department.

Table: 1

Displacem.	CC	Max Pressure bar	One element flow rate l/min		
Cm^3/rev	Code		MIN	RECOMMENDED	MAX
0,17	01	210	0,2	0,4	1,2
0,25	02	210	0,3	0,7	1,8
0,45	04	210	0,6	1,2	3
0.57	05	210	0,8	1,5	3,8
0,76	06	210	1	2	4,8
0,98	07	210	1,2	2,3	5,6
1,27	09	210	1,5	3	7,2
1,52	11	210	1,9	3,5	8
2,30	13	210	2,6	5	10,3



REREFENCE: RS001

Table: 2

Li = Distance between fixing hole centres (single displacement flow divider)

Cm^3/rev	A	Number of elements: 2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0,17	29,3	174,8	227,7	280,6	333,5	386,4	439,3	492,5	545,1	598	650,9	703,8	756,7	809,6	862,5	915,4
0,25	29,9	178	232,5	287	341,5	396	450,5	505	559,5	614	668,5	723	777,5	832	886,5	941
0,45	31,5	180	235,5	291	346,5	402	457,5	513	568,5	624	679,5	735	790,5	846	901,5	957
0,76	34	183	240	297	354	411	468	525	582	639	696	753	810	867	924	981
0,98	35,5	186	244,5	303	361,5	420	478,5	537	595,5	654	712,5	771	829,5	888	946,5	1005
1,27	38	191	252	313	374	435	496	557	618	679	740	801	862	923	984	1045
1,52	40	195	258	321	384	447	510	573	636	699	762	825	888	951	1014	1077
2,30	46	207	276	345	414	483	552	621	690	759	828	897	966	1035	1104	1173

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

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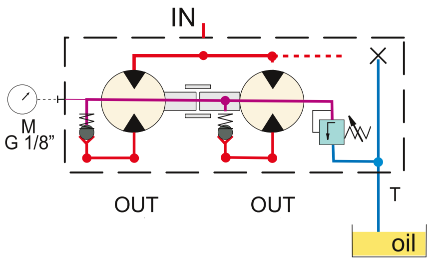
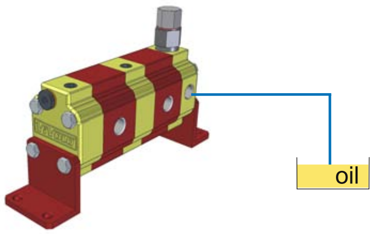
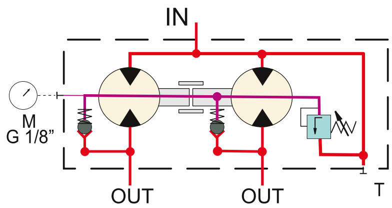
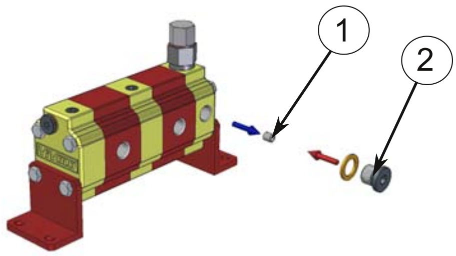
Flow divider with **single phase correction valve** common to all the elements

EXTERNAL DRAIN *STANDARD SETUP*	**INTERNAL DRAIN**
Connect the drain port (T) to the tank	To predispose the divider to the internal drain, execute following operations: 1. remove the M6 dowel inside the drain port 2. with a 1/4 G plug, plug the drain port (T)









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Remember to verify the capacities even in phase of flow reunion.
The pressure indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20 % superior.

How to calculate the "Li" and "Lt" measures of flow dividers:

From **table 2** it is possible to obtain the "Li" measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and "Lt" measure have to be calculated by the following formula:

Li = [(n-1) x 23] + 92+ (A1 + A2 + A3 +…….)

92 = 46 + 46

n = Number of elements of flow divider

A1... An = heights of elements of flow divider

Lt = Li + 14

14 = 7+ 7

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-0S 0,98 + 0,76 +1,27**

Distance between fixing hole centres **Li** = [(3-1) x 23] + 92 + 35,5 + 34 + 38 =245,5 mm

Total Lenght **Lt** = 245,5 + 14 = 259,5

In **table 3** the number of inlets in fuction of the number of elements are indicated.
For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full us at least of **1** inlet every **15** l/min capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar**. To obtain high precisions the respect of the following parametres is also important:

- Enviroment temperature: -10°c ÷ +60°c — Oil temperature: +30°c ÷ +60°c
- Hydraulic oil based on hlp, hv (din 51524) minerals — Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 μ

DIVISORE DI FLUSSO Serie "RV" linea Rondine

RV-0V

Divisore di Flusso con valvole di ***rifasamento e anticavitazione*** indipendenti per ogni singolo elemento

Codice:

9RV	NN	M	CC

9RV	Tipo Divisore
NN	Numero di Elementi
M	Codice campo taratura valvola
CC	Codice della cilindrata degli elementi

TABELLA "M"	
A	7÷ 70 bar
B	35÷ 175 bar
C	70÷ 350 bar

Esempio: Divisore a 2 elementi con cilindrate uguali:
RV-0V / 0,57 x 2 CON VALVOLA 7 ÷ 70 bar

9RV	02	A	05

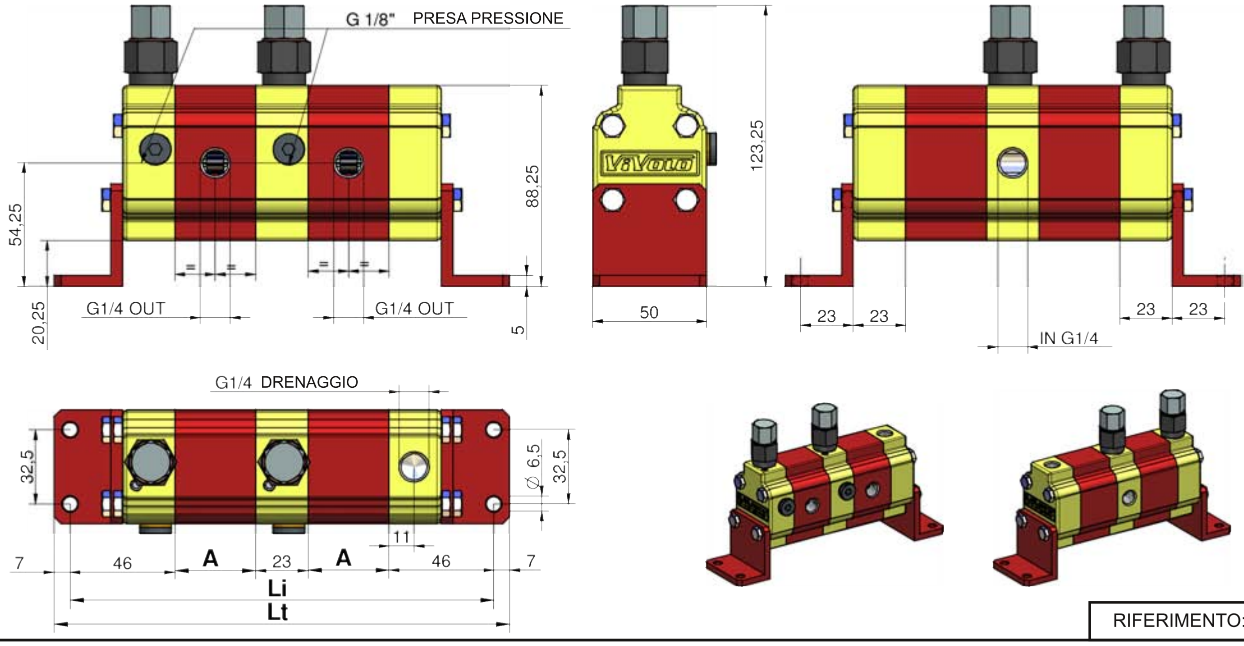
Esempio: Divisore a 4 elementi con cilindrate diverse (max 7):
RV-0V / 0,57+0,76+0,98+1,52 CON VALVOLA 35 ÷ 175 bar

9RV	04	B	05	06	07	11

NOTA: per codificare divisori con cilindrate diverse a più di 7 elementi occorre interpellare il Ns. ufficio vendite.

Tabella: 1

Cilindrata	CC	Pressione max bar	Portata di un elemento l/min		
Cm³/giro	Codice		MIN	CONSIGLIATA	MAX
0,17	01	210	0,2	0,4	1,2
0,25	02	210	0,3	0,7	1,8
0,45	04	210	0,6	1,2	3
0.57	05	210	0,8	1,5	3,8
0,76	06	210	1	2	4,8
0,98	07	210	1,2	2,3	5,6
1,27	09	210	1,5	3	7,2
1,52	11	210	1,9	3,5	8
2,30	13	210	2,6	5	10,3



RIFERIMENTO: RV001

Tabella: 2

Li = Interasse fori di fissaggio (divisore con cilindrate uguali)

Cm³/giro	A	Numero di elementi 2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0,17	**29,3**	174,8	227,7	280,6	333,5	386,4	439,3	492,5	545,1	598	650,9	703,8	756,7	809,6	862,5	915,4
0,25	**29,9**	178	232,5	287	341,5	396	450,5	505	559,5	614	668,5	723	777,5	832	886,5	941
0,45	**31,5**	180	235,5	291	346,5	402	457,5	513	568,5	624	679,5	735	790,5	846	901,5	957
0,76	**34**	183	240	297	354	411	468	525	582	639	696	753	810	867	924	981
0,98	**35,5**	186	244,5	303	361,5	420	478,5	537	595,5	654	712,5	771	829,5	888	946,5	1005
1,27	**38**	191	252	313	374	435	496	557	618	679	740	801	862	923	984	1045
1,52	**40**	195	258	321	384	447	510	573	636	699	762	825	888	951	1014	1077
2,30	**46**	207	276	345	414	483	552	621	690	759	828	897	966	1035	1104	1173

Tabella: 3 In questa tabella sono indicati il numero di ingressi del divisore in funzione del numero di elementi

Numero di elementi	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Numero di ingressi	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

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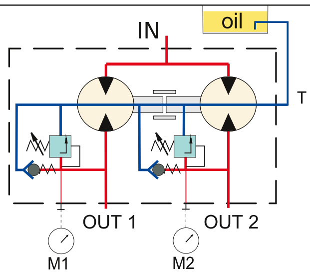
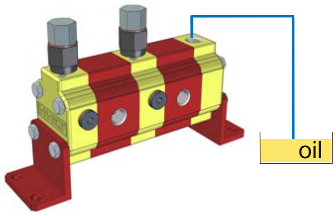
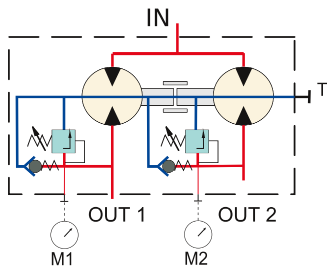
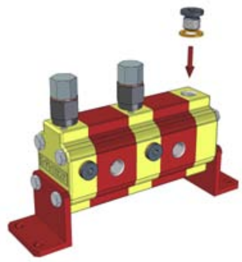
DRENAGGIO ESTERNO *PREDISPOSIZIONE STANDARD DI FABBRICA*	**DRENAGGIO INTERNO**
Per il corretto funzionamento il divisore, va installato sottobattente. Il tubo di drenaggio deve pescare al di sotto del livello dell'olio e non deve aspirare aria.	Per predisporre il divisore al drenaggio interno tappare il foro di drenaggio (T) da 1/4 G **Nota:** con questa configurazione la funzione delle valvole anticavitazione viene annullata.
 	 

Nella **tabella 1** è indicato il campo di funzionamento dei singoli elementi divisore.

Più è alta la portata (q) di alimentazione, maggiore è la precisione di divisione del flusso, ma di contro si hanno perdite di carico e rumorosità più elevata. Pertanto consigliamo di alimentare gli elementi con portate uguali o di poco superiori a quelle indicate nella colonna **"CONSIGLIATA"**.

Ricordarsi di verificare le portate anche in fase di riunificazione del flusso.

Le pressioni indicate sono da considerarsi massime di funzionamento, il divisore può supportare picchi di pressione superiori del 20%.

Come calcolare le misure "Li" e "Lt" del divisore:

Dalla **tabella 2** ricavare le misura "Li" per i divisori fino a 16 elementi con cilindrate uguali; per i divisori con elementi diversi o con più di 16 elementi le misura "Li" e "Lt" si calcolano con le seguenti formule:

Li = [(n-1) x 23] + 92+ (A1 + A2 + A3 +.......)

92 = 46 + 46

n = Numero di elementi del divisore

A1... An = altezze elementi divisore

Lt = Li + 14

14 = 7+ 7

E**SEMPIO:** Per ottenere le misure **Li** e **Lt** di un divisore a tre elementi (n=3), del tipo **RV-0V 0,98 + 0,76 +1,27**

Interasse fori di fissaggio **Li** = [(3-1) x 23] + 92 + 35,5 + 34 + 38 =245,5 mm

Lunghezza di ingombro totale **Lt** = 245,5 + 14 = 259,5

Nella **tabella 3** sono indicati il numero di ingressi in funzione del numero di elementi
Gli ingressi del divisore sono tutti comunicanti ed è possibile utilizzarne anche uno solo tappando gli altri.
Consigliamo di sfruttare almeno **1** ingresso ogni **15 l/min** di portata

Per ottenere errori di divisione **inferiori al 3%** non si devono avere differenze di pressioni tra gli elementi superiori a **30 bar.**
Per ottenere precisioni elevate è importante anche il rispetto dei seguenti parametri:

- Temperatura ambiente: -10°c ÷ +60°c — Temperatura olio: +30°c ÷ +60°c
- Olio idraulico a base minerale hlp, hv (din 51524) — Viscosità olio 20 ÷ 40 cSt
- Filtraggio olio 10 ÷ 25 µ

FLOW DIVIDER "RV" Series Swallow Line

RV-0G

Flow Divider with MOTOR

Code:

9RG	NN	O	CC	CC

9RG	Flow Divider Typology
NN	Number of flow divider elements
O	Number of motor elements
CC	Motor Displacement Code
CC	Flow Divider Displacement Code

Example: Flow divider with two elements (same displacement) and Motor
RV-0G / 0,76 x 2 + 1 Motor 1.52

9RG	02	1	11	06

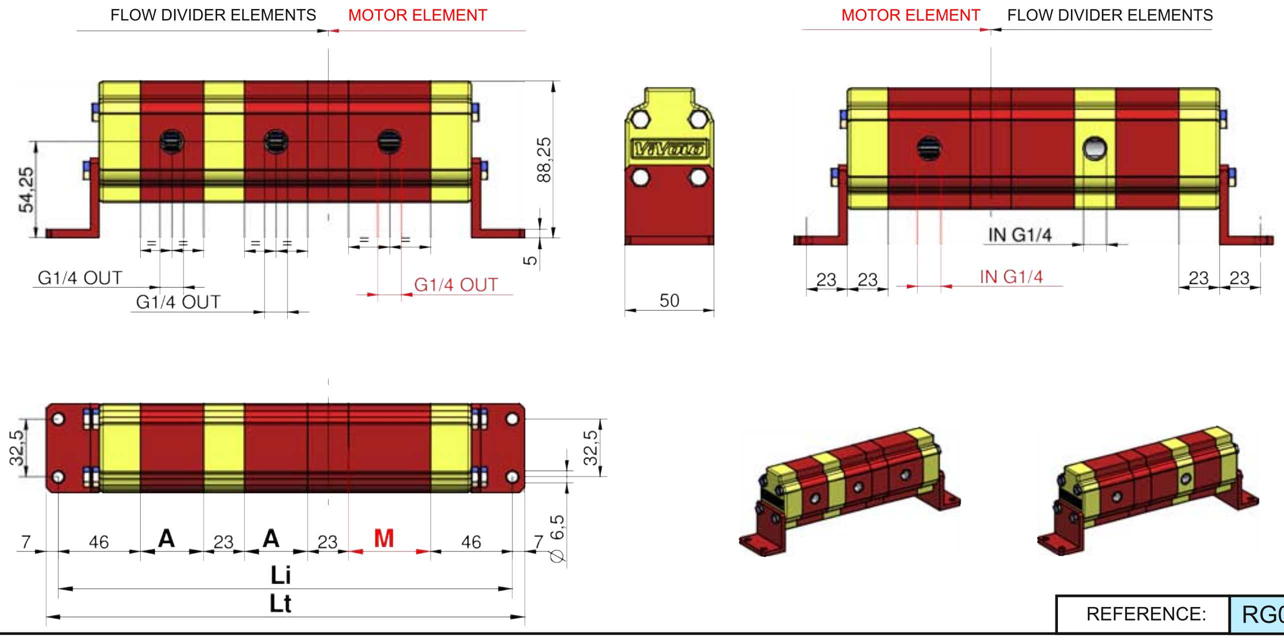
Example: Flow Divider 4 elements (different displacement - max 6) and Motor:
RV-0G / 0,57+0,76+1.27+0.45 + 1 Motor 2.30

9RG	04	1	13	05	06	09	04

NOTE: to define codes for flow dividers with more than 6 different displacement, please contact our sales department.

Table: 1

Displacem. Cm^3/rev	CC Code	Max Pressure bar	One element flow rate l/min MIN	RECOMMENDED	MAX
0,17	01	210	0,2	0,4	1,2
0,25	02	210	0,3	0,7	1,8
0,45	04	210	0,6	1,2	3
0.57	05	210	0,8	1,5	3,8
0,76	06	210	1	2	4,8
0,98	07	210	1,2	2,3	5,6
1,27	09	210	1,5	3	7,2
1,52	11	210	1,9	3,5	8
2,30	13	210	2,6	5	10,3



REFERENCE: RG001

Table: 2

Li = Distance between fixing hole centres (single displacement flow divider)

Cm^3/rev	A-M
0,17	29,3
0,25	29,9
0,45	31,5
0,76	34
0,98	35,5
1,27	38
1,52	40
2,30	46

Number of elements: 2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
174,8	227,7	280,6	333,5	386,4	439,3	492,5	545,1	598	650,9	703,8	756,7	809,6	862,5	915,4
178	232,5	287	341,5	396	450,5	505	559,5	614	668,5	723	777,5	832	886,5	941
180	235,5	291	346,5	402	457,5	513	568,5	624	679,5	735	790,5	846	901,5	957
183	240	297	354	411	468	525	582	639	696	753	810	867	924	981
186	244,5	303	361,5	420	478,5	537	595,5	654	712,5	771	829,5	888	946,5	1005
191	252	313	374	435	496	557	618	679	740	801	862	923	984	1045
195	258	321	384	447	510	573	636	699	762	825	888	951	1014	1077
207	276	345	414	483	552	621	690	759	828	897	966	1035	1104	1173

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

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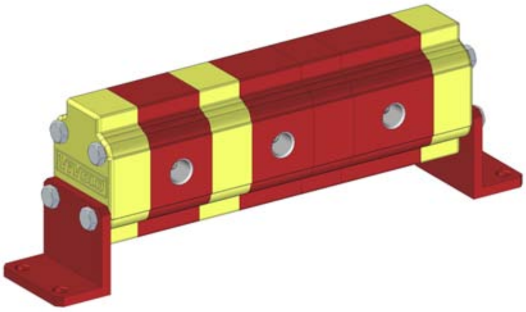
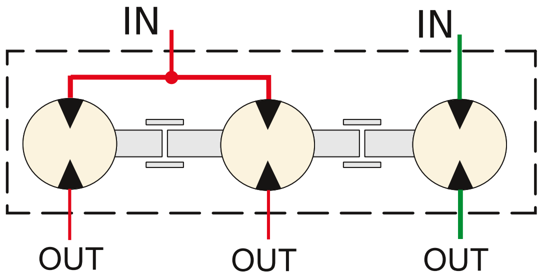
INTERNAL DRAIN





In **table 1** the functining range of single flow divider elements is indicated.
The higher is the feeding capacity (q), the higher is the precision of the flow division, but in opposition there are losses of loading and higher noise. Therefore we suggest to feed the elements with capacities equal or a few superior to the ones indicated in the column **"RECOMMENDED"**.
Remember to verify the capacities even in phase of flow reunion.
The pressure indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20 % superior.

How to calculate the "Li" and "Lt" measures of flow dividers:

From **table 2** it is possible to obtain the "Li" measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and "Lt" measure have to be calculated by the following formula:

Li = [(n-1) x 23] + 92+ (A1 + A2 + A3 +…….)

92 = 46 + 46
n = Number of elements of flow divider
A1... An = heights of elements of flow divider

Lt = Li + 14

14 = 7+ 7

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-0G / 0,98 x 2+ 1 MOTOR 2,30**

Distance between fixing hole centres	**Li** = [(3-1) x 23] + 92 + 35,5 + 35,5 + 46 =255 mm
Total Lenght	**Lt** = 245,5 + 14 = 269

In **table 3** the number of inlets in fuction of the number of elements are indicated.
For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full us at least of **1** inlet every **15** l/min capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar**. To obtain high precisions the respect of the following parametres is also important:

- Enviroment temperature: -10°c ÷ +60°c — Oil temperature: +30°c ÷ +60°c
- Hydraulic oil based on hlp, hv (din 51524) minerals — Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 µ

Flow divider with **single phase correction valve** common to all the elements and MOTOR

Code:

9RN	NN	M	O	CC	CC

9RN	Flow Divider Typology
NN	Number of flow divider elements
M	Code of setting range of the valves
O	Number of motor elements
CC	Motor Displacement Code
CC	Flow Divider Displacement Code

TABLE "M"	
D	20 ÷ 140 bar
E	70÷ 315 bar

Example: Flow divider with two elements (same displacement) and Motor RV-0H / 0,76 x 2 with valve 20 ÷ 140 bar + 1 Motor 1.52

9RH	02	D	1	11	06

Example: Flow Divider 4 elements (different displacement - max 6) and Motor: RV-0H / 2.30+0,57+0,76+0,45 with valve 70 ÷ 315 bar + 1 Motor 2.30

9RH	03	E	1	13	05	06	04

NOTE: to define codes for flow dividers with more than 6 different displacement, please contact our sales department.

Table: 1

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0,17	01	210	0,2	0,4	1,2
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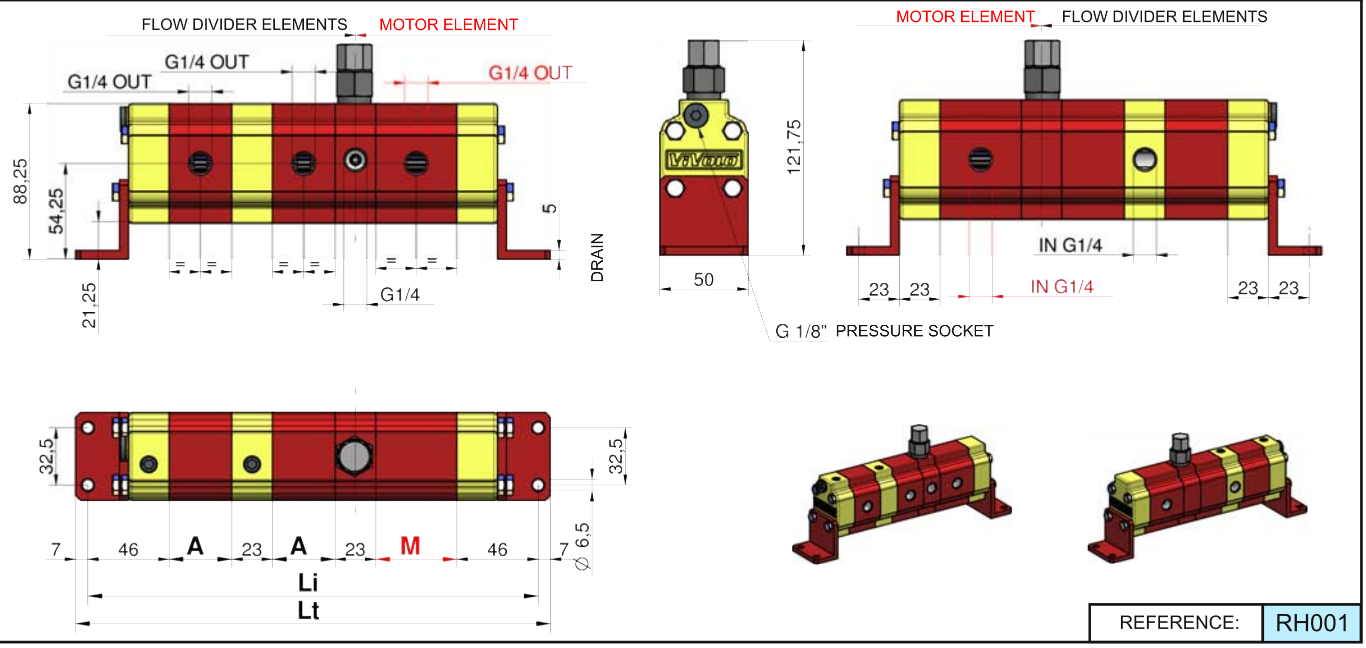
0,76	06	210	1	2	4,8
0,98	07	210	1,2	2,3	5,6
1,27	09	210	1,5	3	7,2
1,52	11	210	1,9	3,5	8
2,30	13	210	2,6	5	10,3



REFERENCE: RH001

Table: 2

Cm^3/rev	A-M
0,17	29,3
0,25	29,9
0,45	31,5
0,76	34
0,98	35,5
1,27	38
1,52	40
2,30	46

Li = Distance between fixing hole centres (single displacement flow divider)

Number of elements: 2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
174,8	227,7	280,6	333,5	386,4	439,3	492,5	545,1	598	650,9	703,8	756,7	809,6	862,5	915,4
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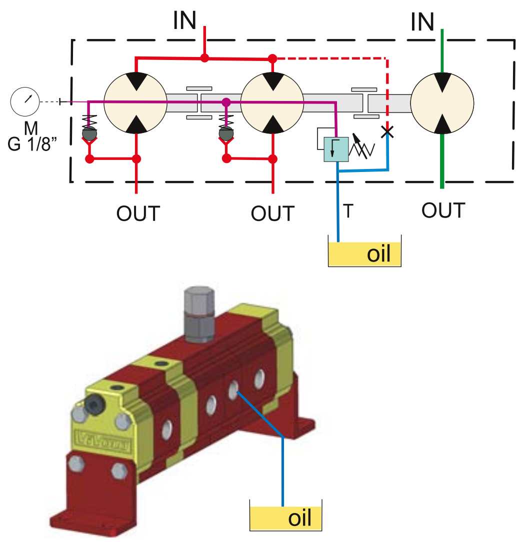
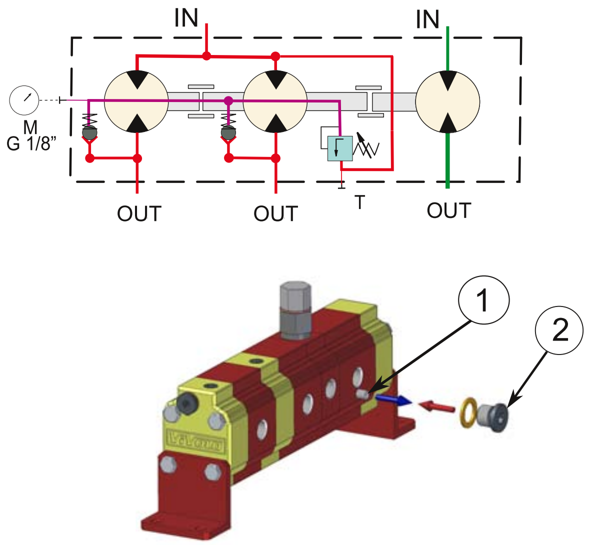
VIVOLO BOLOGNA - ITALY

FLOW DIVIDER "RV" Series Swallow Line

RV-0H

Flow divider with **single phase correction valve** common to all the elements

EXTERNAL DRAIN *STANDARD SETUP*	**INTERNAL DRAIN**
Connect the drain port (T) to the tank	To predispose the divider to the internal drain, execute following operations: 1. remove the M6 dowel inside the drain port 2. with a 1/4 G plug, plug the drain port (T)
	

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92 = 46 + 46
n = Number of elements of flow divider
A1... An = heights of elements of flow divider

Lt = Li + 14

14 = 7+ 7

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-0H 0,98 x 2 + 1 Motor 2.30**

Distance between fixing hole centres: **Li** = [(3-1) x 23] + 92 + 35,5 + 35,5 + 46 =255 mm

Total Lenght: **Lt** = 255 + 14 = 269 mm

In **table 3** the number of inlets in fuction of the number of elements are indicated.
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